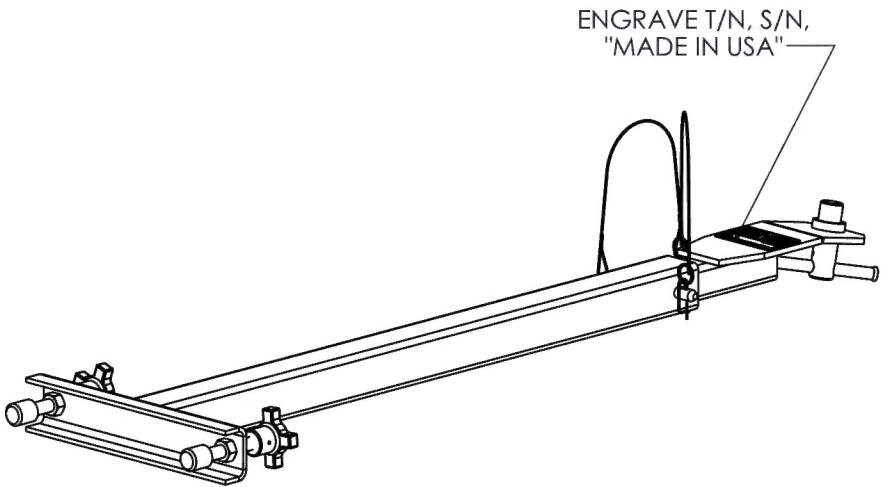
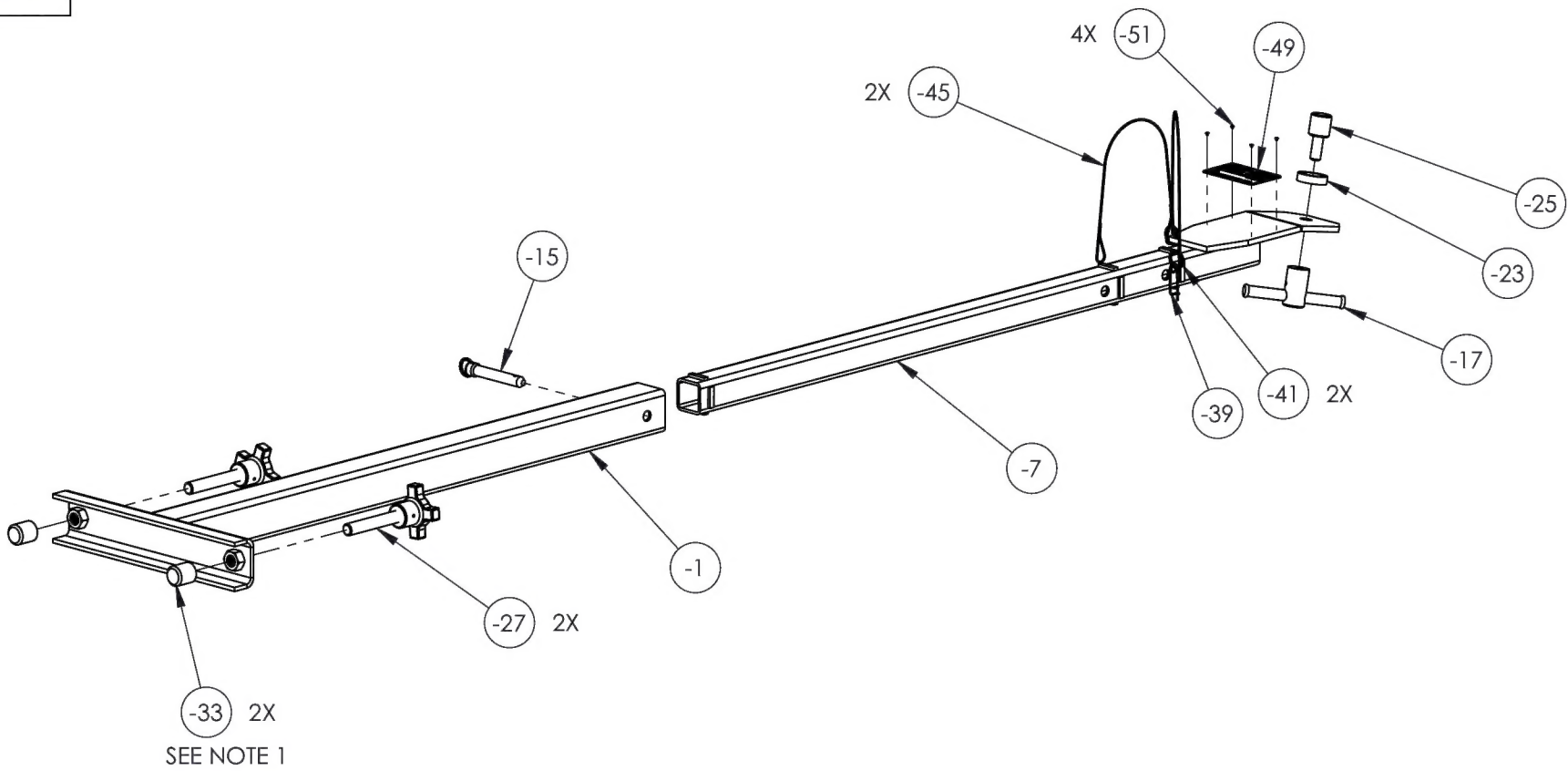


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			



ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			X		-1	1	T-BAR WELDMENT			2
			1		-3		TUBE	CARBON STEEL	2 X 2 X .120 WALL X 31-5/8	3
			1		-5		CHANNEL	1018	3/16 X 4-1/4 X 11-7/8	4
		X			-7	1	TUBE WELDMENT			5
		1			-9		TUBE	CARBON STEEL	1-1/2 X 1-1/2 X 36-5/16	6
		1			-11		PLATE	A36	1/4 X 3-3/4 X 9	7
		12			-13		SHIM	1018	1/8 X 1/4 X 1	8
				B/O	-15	1	PIN	1018	Ø1/2 X 2-1/2 MCMaster-CARR #92393A520	1
	X				-17	1	HANDLE ASSY			9
	1				-19		SCREW	1018	Ø1 X 2	10
	1				-21		HANDLE	1018	Ø1/2 X 4-7/8	11
					-23	1	SPACER NUT	1018	Ø1-1/2 X 1/2	12
					-25	1	THREADED STUD	4140 Q & T	Ø1 X 2-1/4	13
X					-27	2	KNOB ASSY			14
1					-29		KNOB	CAST IRON	CARR LANE #CL-105-HK-10 (MODIFIED)	15
1					-31		ROD	STEEL	M14 X 2 MCMaster-CARR #98942A118 (MODIFIED)	16
					-33	2	FOOT	1018	Ø1 X 1-1/8	17
1				B/O	-35		SPRING PIN	STEEL	Ø1/8 X 1 MCMaster-CARR #90692A700	15
			2	B/O	-37		NUT	STEEL	M14 X 2 MCMaster-CARR #90592A032	2
				B/O	-39	1	SAFETY PIN	STEEL	MCMaster-CARR #90174A113	1
				B/O	-41	2	SPLIT RING	STEEL	Ø1 MCMaster-CARR #90177A228	1
	1			B/O	-43		SPRING PIN	STEEL	Ø3/16 X 1 MCMaster-CARR #90692A725	10
				B/O	-45	2	LANYARD	STEEL	Ø1/16 X 15 CARR LANE #CL2C	1
				B/O	-47	4	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMaster-CARR #3896T31	NS
				B/O	-49	1	RED BARN PLACARD	ALUMINUM	RB41009	1
				B/O	-51	4	#2 DRIVE SCREW	COATED STEEL		1
ASSY -27	ASSY -17	ASSY -7	ASSY -1							

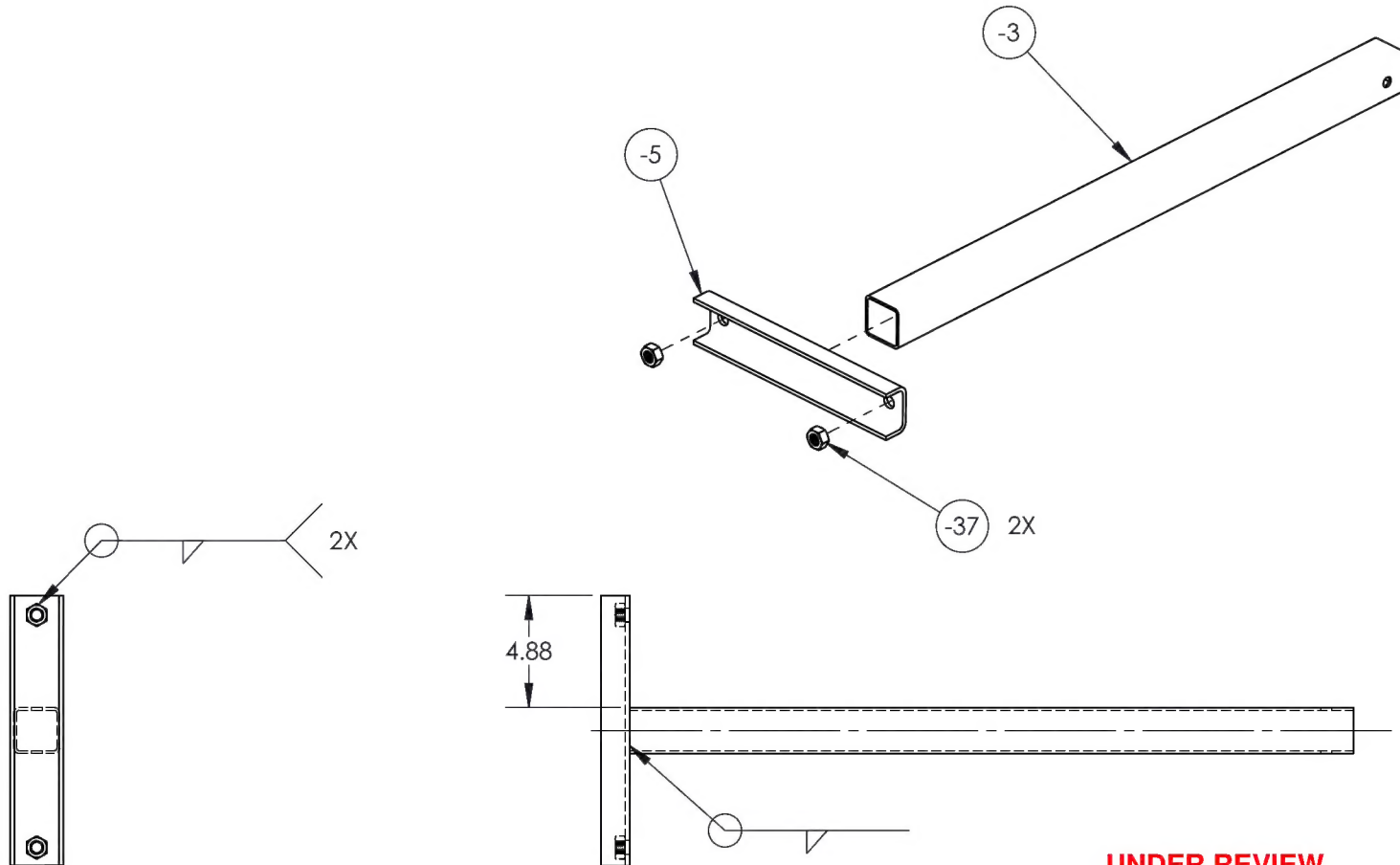
UNDER REVIEW
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NOTE : 1. USE THREAD LOCKER AT ASSEMBLY.

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± .5°	
DRAWN BY: GILBERT	
APPROVED <i>D Weil</i>	
HEAT TREAT FINISH	
SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL EUROCOPTER	
SCALE 1:8	DATE 4/22/2011
SHEET 1 OF 17	

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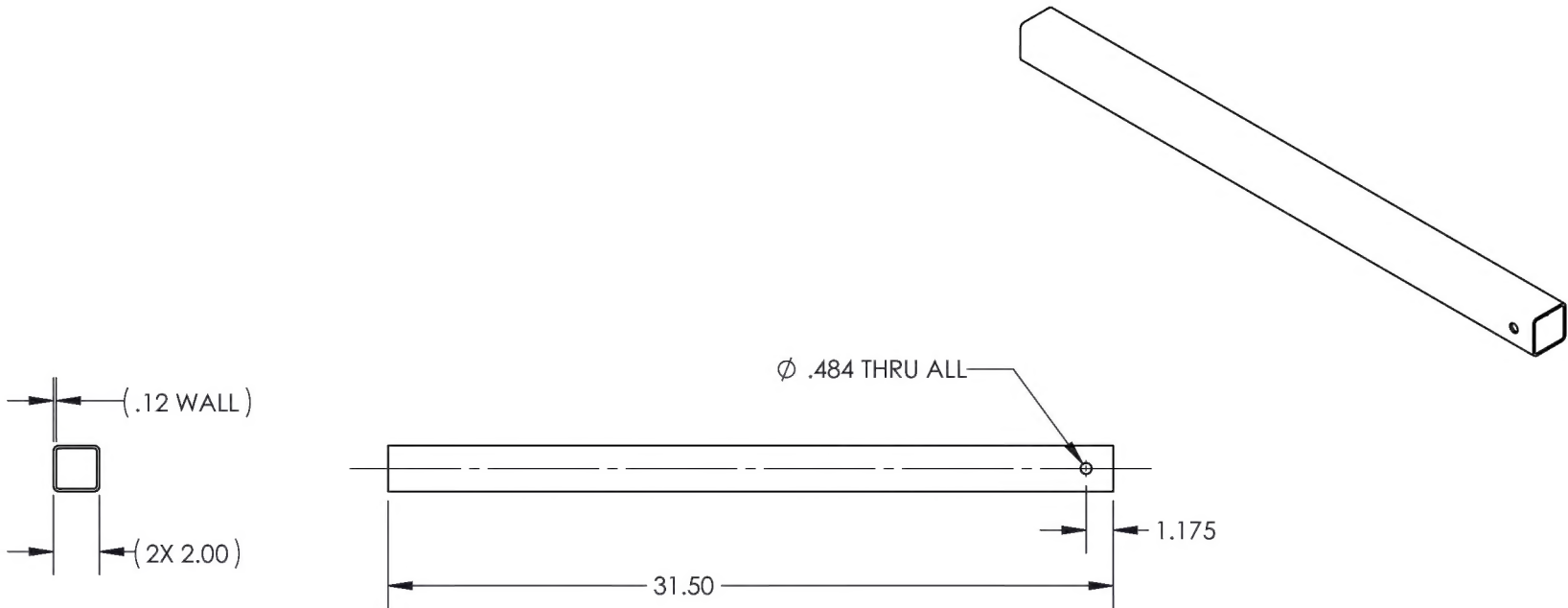
URF 19-1053 19.10.28 (VM)

-1
T-BAR WELDMENT

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00-1	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH: POWDER COAT YELLOW SPEC: FED #13538 USED ON MODEL EUROCOPTER	
SCALE 1:8	DATE 4/22/2011
SHEET 2 OF 17	

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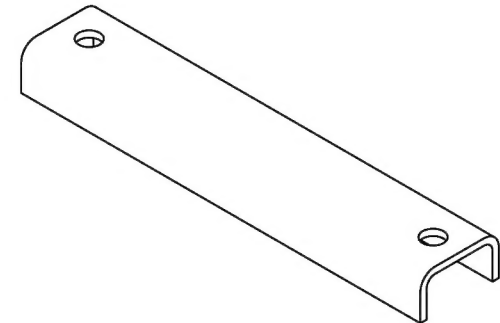
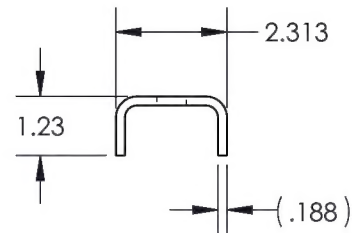
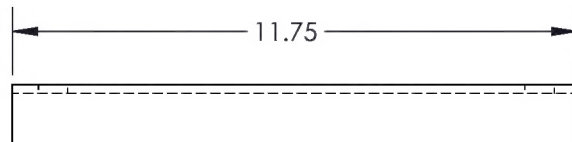
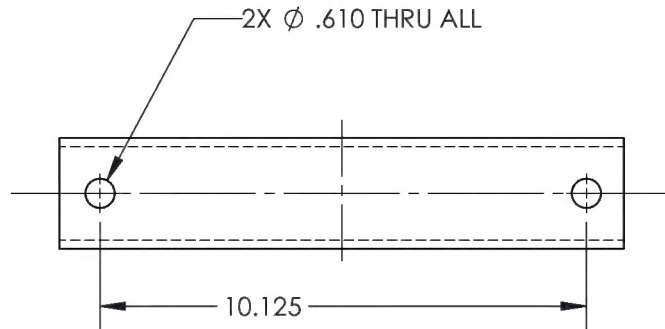
③
TUBE

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00-3	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX \pm .005 .XX \pm .01 .X \pm .1 FRACTIONS \pm 1/32 ANGLES \pm 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:12	DATE 4/22/2011
SHEET 3 OF 17	

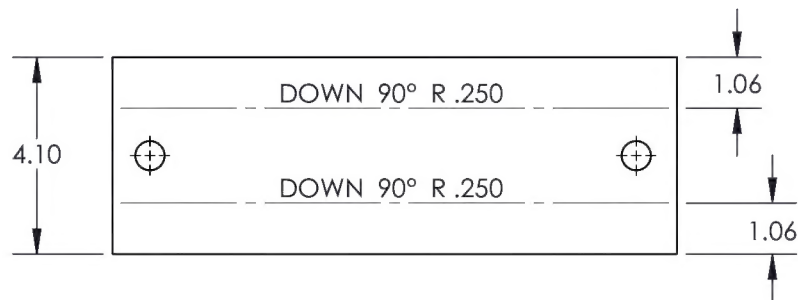
DRAWN BY: RANEY
APPROVED <i>D Weil</i>
HEAT TREAT FINISH
SPEC
USED ON MODEL EUROCOPTER

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REV	DESCRIPTION	DATE	INITIAL
			APPROVED



FLAT PATTERN



(-5)

CHANNEL

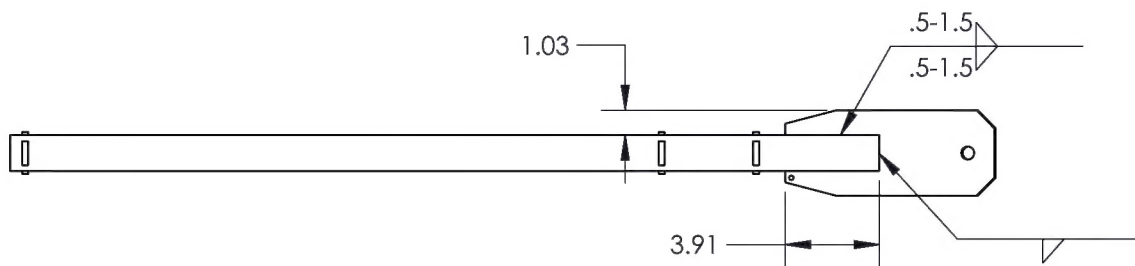
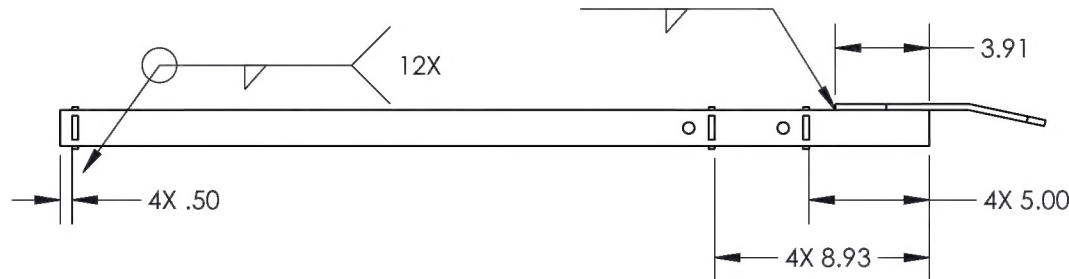
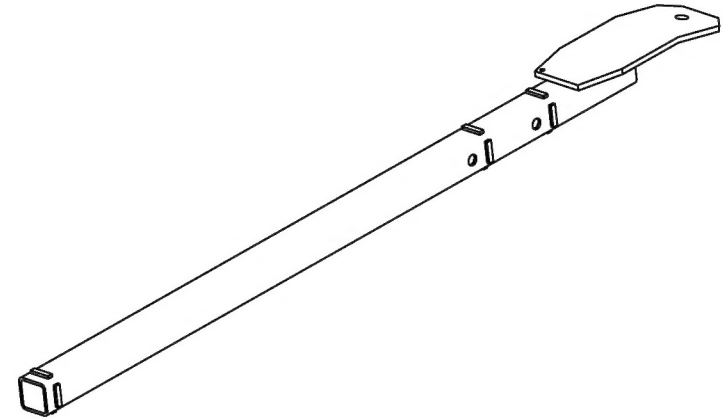
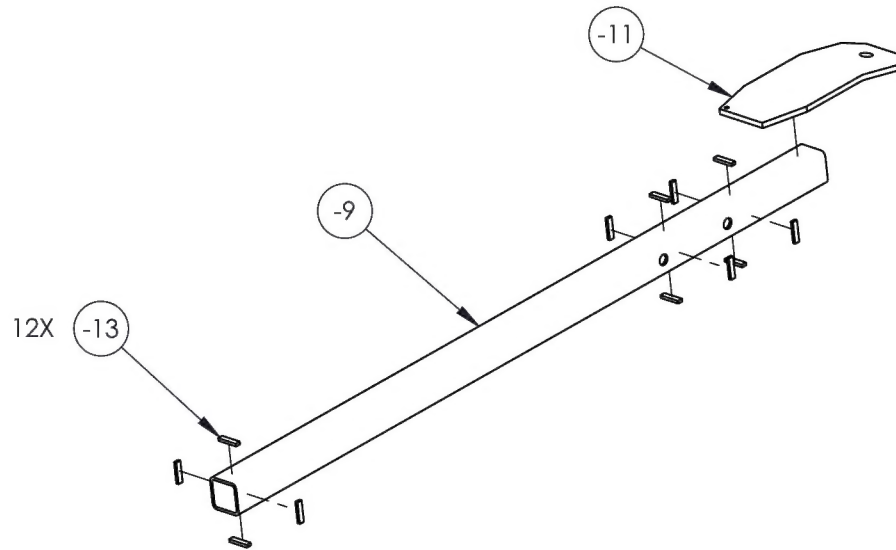
UNDER REVIEW

URF 19-1053 19.10.28 (VM)

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00-5	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC	
USED ON MODEL EUROCOPTER	
SCALE 1:4	DATE 4/22/2011
SHEET 4 OF 17	

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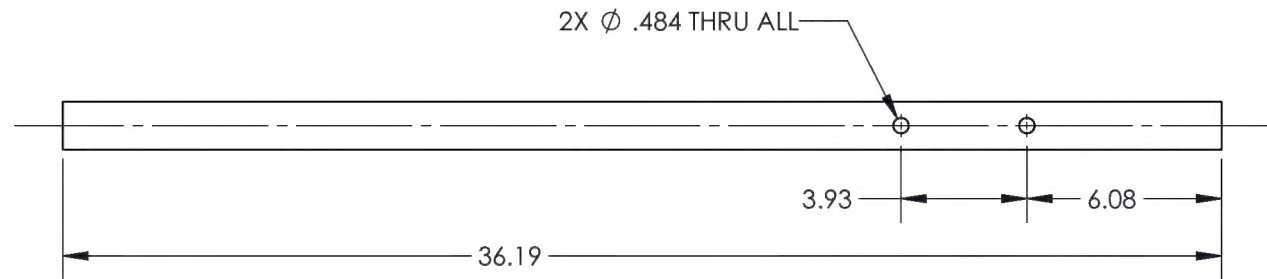
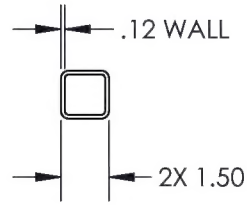
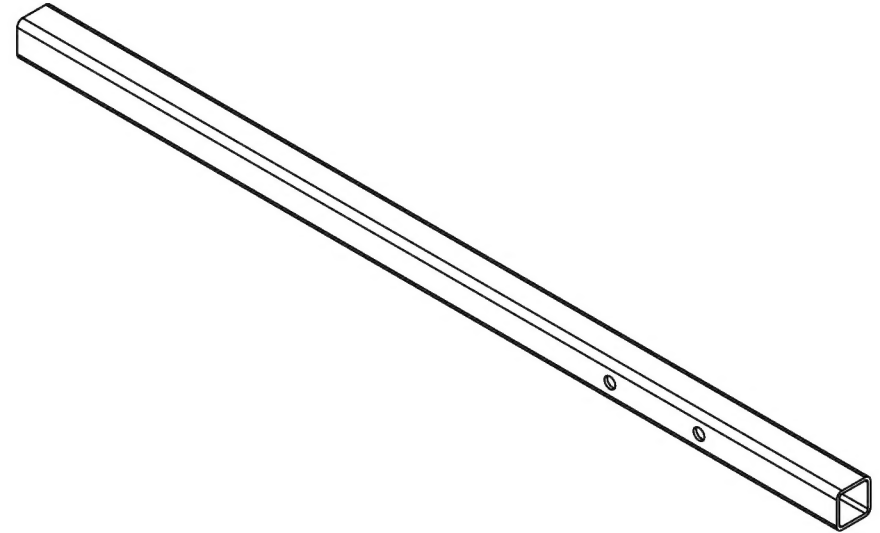
UNDER REVIEW
URF 19-1053 19.10.28 (VM)

(-7)
TUBE WELDMENT

<div></div> <div>RED BARN MACHINE</div>		
TITLE SAFETY TAY, TOOL		
DWG NO. RBE332A95-2100-00-7		REV
<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</div> <div>TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1</div> <div>FRACTIONS ± 1/32 ANGLES ± 5°</div> <div>UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING</div>		<div>DRAWN BY: GILBERT</div> <div>APPROVED <i>D Weil</i></div> <div>HEAT TREAT</div> <div>FINISH POWDER COAT YELLOW</div> <div>SPEC FED #13538</div> <div>USED ON MODEL</div> <div>EUROCOPTER</div>
SCALE 1:8	DATE 4/22/2011	SHEET 5 OF 17

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⑨

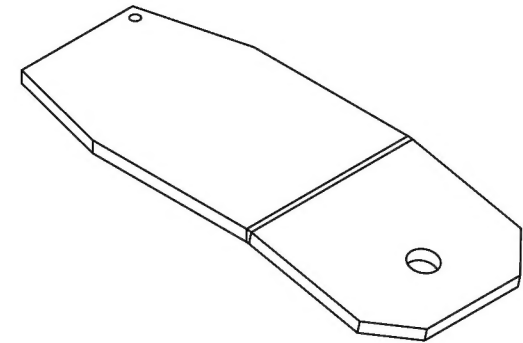
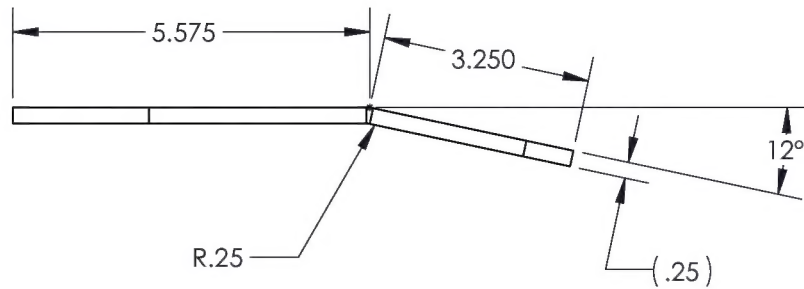
TUBE

UNDER REVIEW
URF 19-1053 19.10.28 (VM)

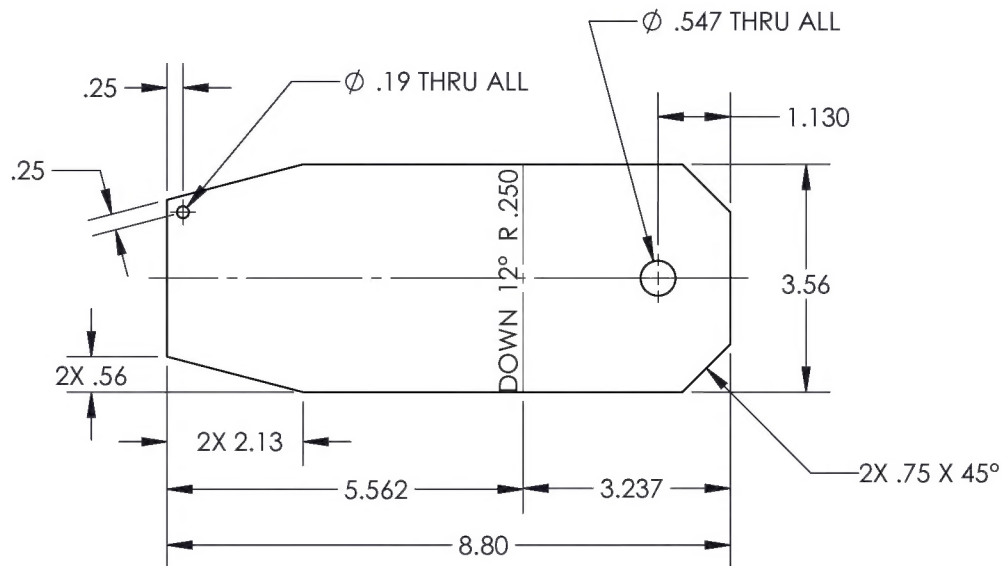
 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00-9	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:6	
DATE 4/22/2011	
SHEET 6 OF 17	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL EUROCOPTER	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



FLAT PATTERN



UNDER REVIEW

URF 19-1053 19.10.28 (VM)

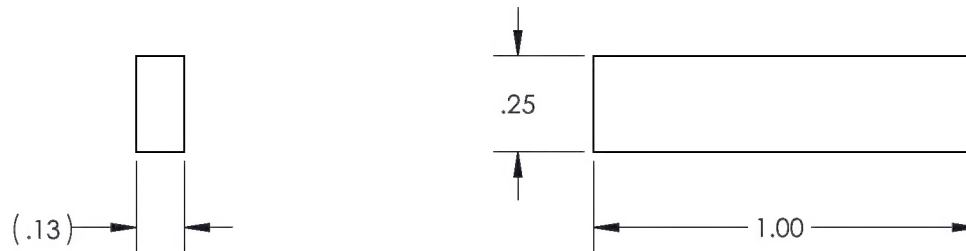
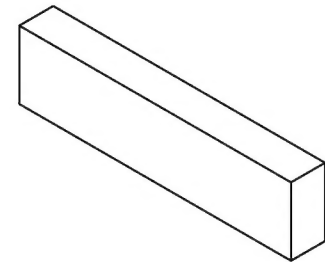
(-11)

PLATE

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00-11	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL EUROCOPTER	
SCALE 1:3	DATE 4/22/2011
SHEET 7 OF 17	

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(-13)

SHIM

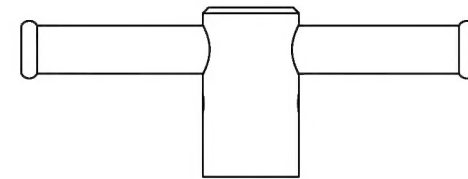
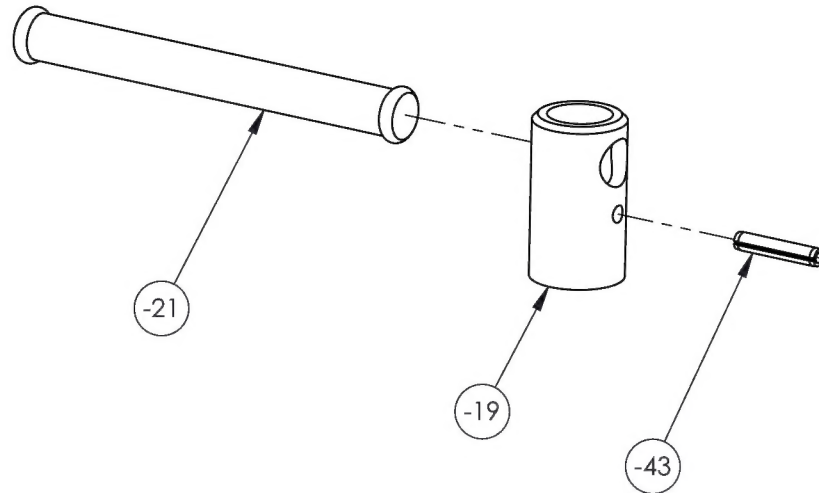
UNDER REVIEW

URF 19-1053 19.10.28 (VM)

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00-13	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL EUROCOPTER
SCALE 2:1	DATE 4/22/2011
SHEET 8 OF 17	

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UNDER REVIEW

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NOTE: INSERT HANDLE THROUGH SCREW AND PEEN OVER ENDS TO LOCK INTO SCREW.

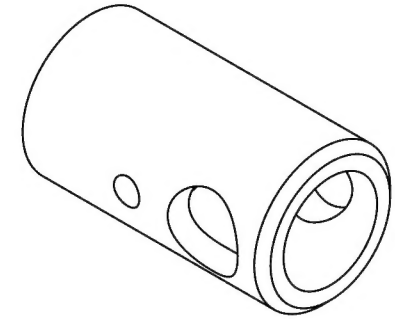
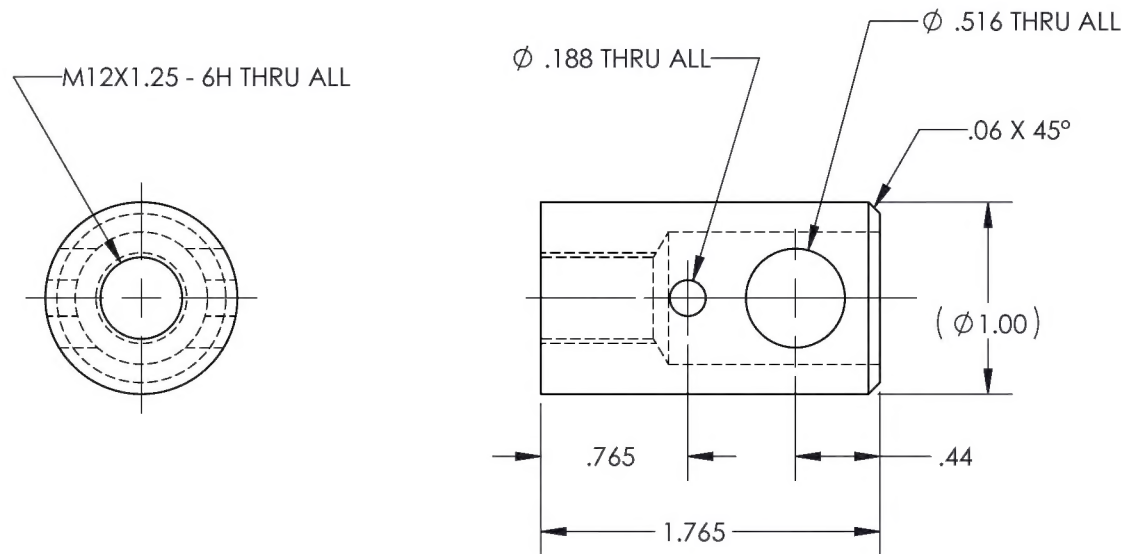
(-17)

HANDLE ASSY

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00-17	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL EUROCOPTER
SCALE 1:2	DATE 4/22/2011
SHEET 9 OF 17	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



UNDER REVIEW
URF 19-1053 19.10.28 (VM)

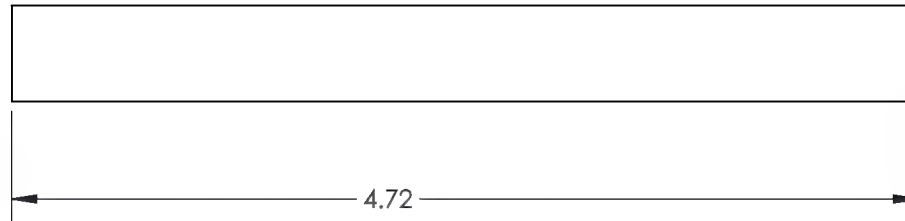
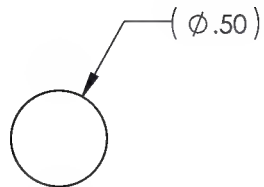
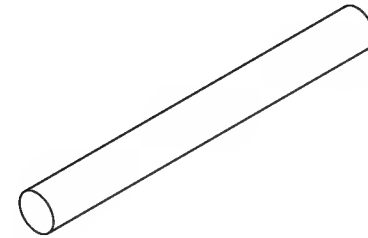
(-19)

SCREW

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00-19	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX \pm .005 .XX \pm .01 .X \pm .1 FRACTIONS \pm 1/32 ANGLES \pm 5°	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL EUROCOPTER
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 \times 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 4/22/2011
SHEET 10 OF 17	

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APPROVED			



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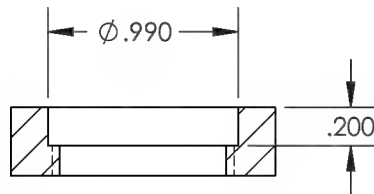
(-21)

HANDLE

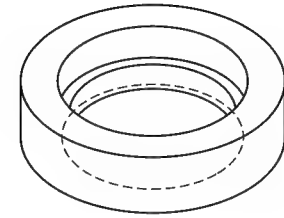
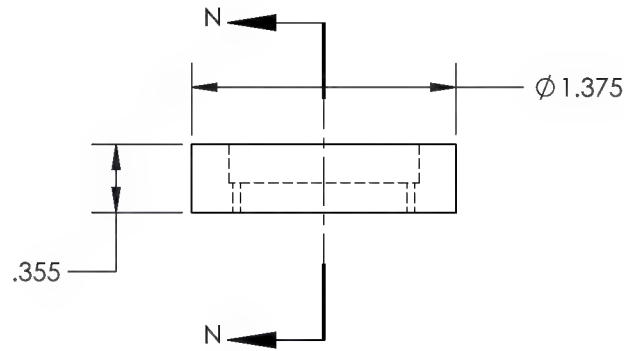
 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE33295-2100-00-21	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT	
APPROVED <i>D Weil</i>	
HEAT TREAT FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL EUROCOPTER	
SCALE 1:1	DATE 4/22/2011
SHEET 11 OF 17	

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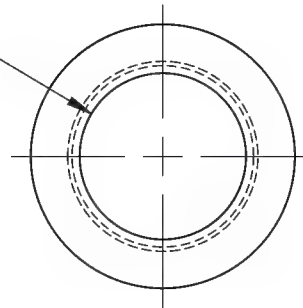
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED



SECTION N-N



M24 X 1.5 - 6H THRU ALL



UNDER REVIEW

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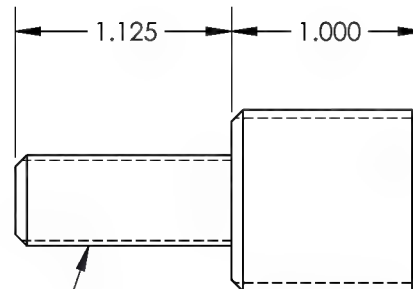
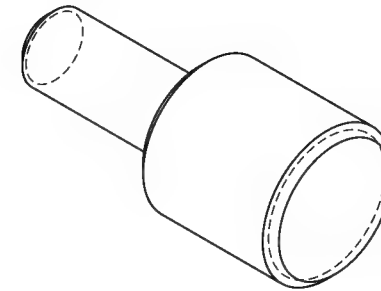
(-23)

SPACER NUT

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00-23	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: RANEY APPROVED: <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC PER QQ-P-416F, TYPE II, CLASS II USED ON MODEL EUROCOPTER	
SCALE 1:1	DATE 4/22/2011
SHEET 12 OF 17	

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REV	DESCRIPTION	DATE	INITIAL
			APPROVED



M12x1.25 Machine Threads

M24x1.5 Machine Threads

UNDER REVIEW

URF 19-1053 19.10.28 (VM)

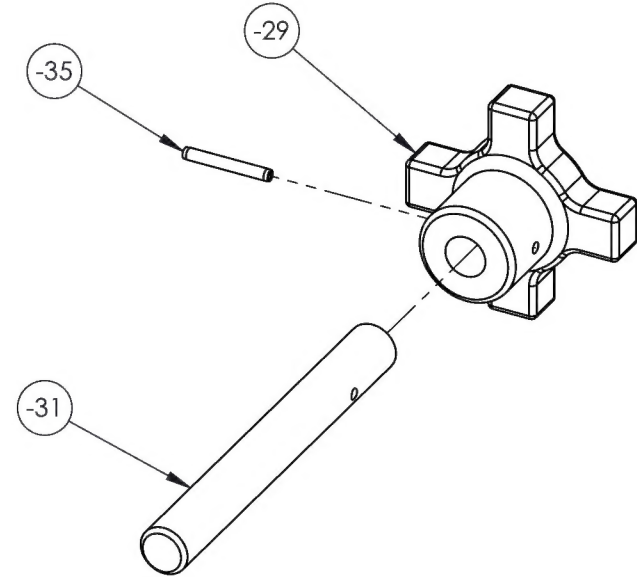
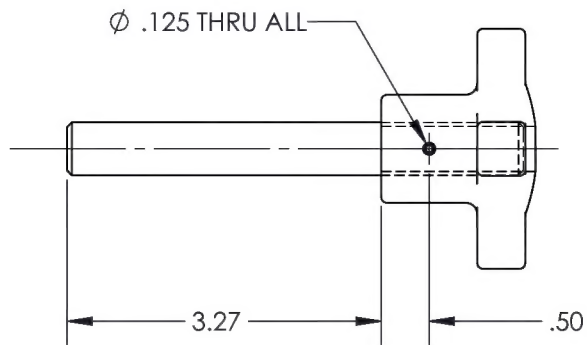
(-25)

THREADED STUD

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00-25	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT: CAD PLATE YELLOW FINISH: SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL: EUROCOPTER	
SCALE 1:1	DATE 4/22/2011
SHEET 13 OF 17	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-27)
KNOB ASSY

UNDER REVIEW

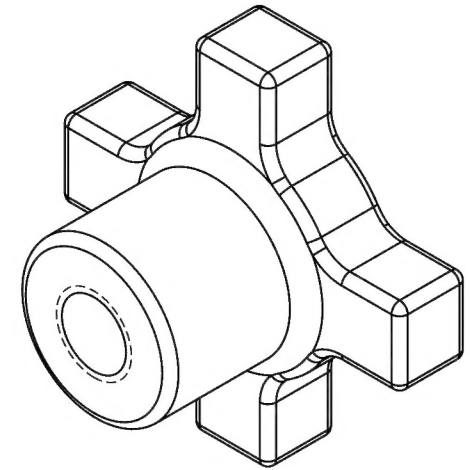
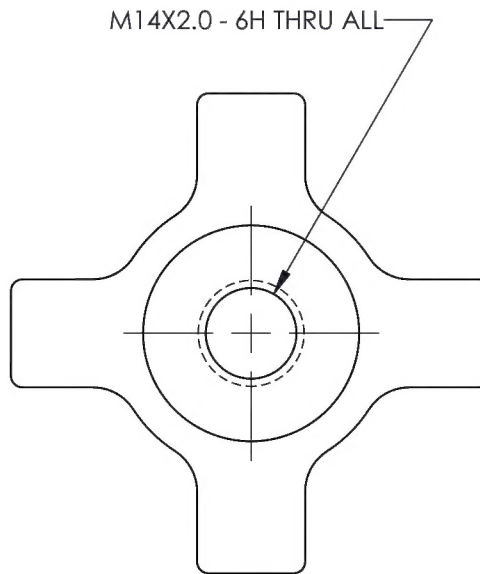
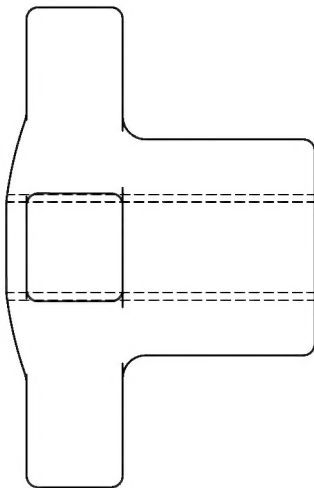
URF 19-1053 19.10.28 (VM)

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00-27	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$ FRACTIONS $\pm 1/32$ ANGLES $\pm .5^\circ$	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 4/22/2011
SHEET 14 OF 17	

DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT: FINISH: SPEC:	USED ON MODEL: EUROCOPTER
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL




UNDER REVIEW

URF 19-1053 19.10.28 (VM)

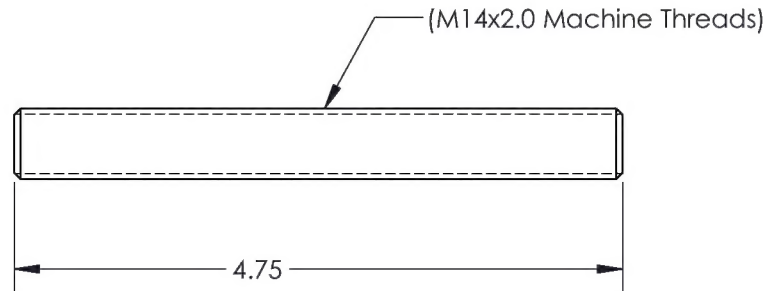
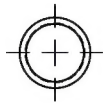
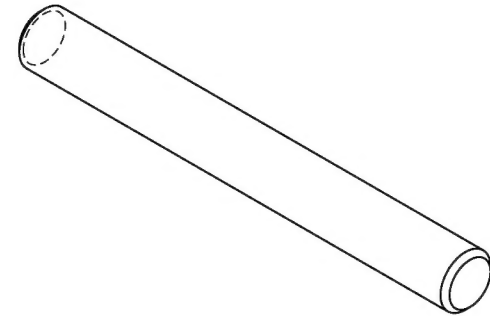
(-29)

KNOB

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00-29	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT: FINISH: SPEC:
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL: EUROCOPTER
SCALE 1:1	DATE 4/22/2011
SHEET 15 OF 17	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



UNDER REVIEW

URF 19-1053 19.10.28 (VM)

(-31)

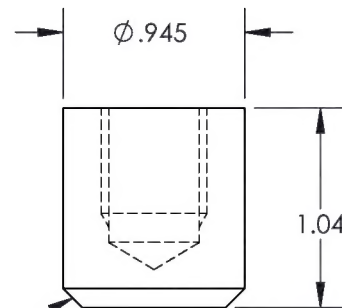
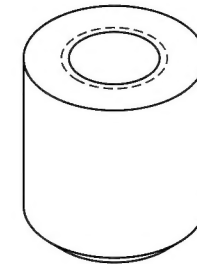
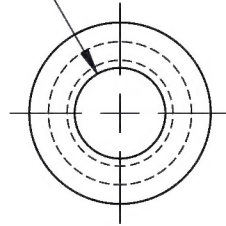
ROD

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE332A95-2100-00-31	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL EUROCOPTER
SCALE 1:1.5	DATE 4/22/2011
SHEET 16 OF 17	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED

M14X2.0 - 6H ∇ .55



.10 X 45°

UNDER REVIEW

URF 19-1053 19.10.28 (VM)

(-33)

FOOT

 RED BARN MACHINE	
TITLE SAFETY TAY, TOOL	
DWG NO. RBE33295-2100-00-33	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX \pm .005 .XX \pm .01 .X \pm .1 FRACTIONS \pm 1/32 ANGLES \pm .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT: FINISH: CAD PLATE YELLOW SPEC: QQ-P-416F, TYPE II, CLASS II USED ON MODEL: EUROCOPTER	
SCALE 1:1	DATE 4/22/2011
SHEET 17 OF 17	